

Work Order ID 108932

October-29-13 11:21:10 AM

108932

Page 1

Item ID: D212-580-041

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Dual Mirror Installation

Start Date: 10/29/13 Start Qty: 2.00

2

Cust Item ID:

Required Date: 11/01/13 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2161	B2
IIN-D212-580-1	B

100

0.00

DAS
27
9-89

100

DC

DOCUMENT CONTROL

Memo

0.00

Document Control

Photocopy bluefile and create labels as per PPP D212-580-041 CHG004

160

Pick Kit

0.00

160

Packaging

Memo

0.00

Packaging

13/12/30 (2) DAS
32
9-89

Work Order ID 108932***108932***

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October-29-13 11:21:10 AM

Item ID: D212-580-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Dual Mirror Installation

Start Date: 10/29/13 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 11/01/13 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start ***NR1***

QC: Date: SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	QC4- 100% Inspect kits for completeness	0.00							
170									
QC	Memo	0.00							
Quality Control									
				DAS 27 9-89 B.10 31					
180		0.00							
180	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPR D212--580-041 Location: <u>010</u> PPP Rev: <u>A</u>								
									DAS 6 9-89
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.00							
Quality Control									

[Signature] Rm 13/11/07.
MF
13-11-05

1

Picklist Print

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Page 1/2

Work Order ID: 108932

Parent Item: D212-580-041

Parent Item Name: Dual Mirror Installation

Start Date: 10/29/13

Required Date: 11/01/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:H Removed D2013-3/-4 06-03-22 JLM
IPP REV:I AS PER ECN10-611 10-09-07 JLM VERIFIED
BY:DD
642 DD VERF:JLM

IPP rev:J 10.11.22 AS PER ECN10-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3439-1012 8" Mirror Assy	DAS 27 9-89	27	Manufactured	No		100	Each	1.0000	2	4	103697		DAS 32 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST229		1							
				99854		1							
D2161-212 Mirror Bracket,212	DAS 27 9-89	27	Manufactured	No		100	Each	2.0000	1	2			DAS 32 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST224		2							
				103204		2							
MS20426AD3-4 RIVET	DAS 27 9-89	27	Purchased	No		100	Each	9,582.0000	8	16			DAS 32 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST334		35							
				123164		35							
				ST505		1427							
				104374		12							
				123021		12							
				124814		1403							
				ST509		8120							
				124586		120							
				125578		8000							

13/1/30 (2)

124814

Picklist Print

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Work Order ID: 108932

Parent Item: D212-580-041

Parent Item Name: Dual Mirror Installation

Start Date: 10/29/13

Required Date: 11/01/13

Start Qty: 2.00

Required Qty: 2.00

D4164-041
Nut/Plate/Adapter Assembly

Manufactured No

100 Each 47.0000

8

DAS
32
9-89

Location

ST101
100370
101955
99683

Loc Qty

47
3
24
20

Loc Code

DAS
8
9-89

100370 3 X

99683 5 X

MS27039-1-08
Screw

Purchased No

100 Each 1,390.0000

8

DAS
32
9-89

Location

GA
117423
ST305
121243
ST506
124326
st507
m126319
m127255
ST509
125654

Loc Qty

1
1
3
3
36
36
1338
838
500
12
12

Loc Code

DAS
6
9-89

13/1/20 (2)

DAS
27
9-89

DAS
27
9-89

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Shop Packet Print

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4.0 PARTS LIST

REFERENCE ONLY

Qty 562 -041	Qty 563 -041	Qty 580 -041	Part Number	Description
X			D204-562-041	DUAL MIRROR INSTALLATION
	X		D205-563-041	DUAL MIRROR INSTALLATION
		X	D212-580-041	DUAL MIRROR INSTALLATION
2	2	2	D3439-101	MIRROR (WAS D2011-103)
1			D2161-204	MIRROR BRACKET
	1		D2161-205	MIRROR BRACKET
		1	D2161-212	MIRROR BRACKET
*2	*2	*2	D3015-3	LOCKNUT
*2	*2	*2	AN960JD516	WASHER
		8	MS20426AD3-4	RIVET, COUNTERSUNK
		4	D4164-041	NUT PLATE ASSEMBLY
4	4	4	MS27039-1-08	SCREW

* PARTS ARE INCLUDED WITH D3439-101 MIRROR

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Revision: B

Date: 12.06.13

Work Order ID 108932

October-29-13 11:21:10 AM

108932

Page 1

Item ID: D212-580-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Dual Mirror Installation

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Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D2161	B2
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IIN-D212-580-1	B
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100

0.00

100


DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels as per PPP D212-580-041 CHG004 

MLJ 13-10-31



160

Pick Kit

0.00

160

Packaging

Memo

0.00

Packaging

SM Bol only

Qty -021	Qty -025	Qty -031	Part Number	Description
X			D139-799-021	CARGO COMPARTMENT PROTECTIVE TRIM KIT
	X		D139-799-025	CARGO COMPARTMENT RAINGUTTER KIT
		X	D139-799-031	CARGO COMPARTMENT PROTECTIVE TRIM KIT
2			D4427-1	SCUFF PLATE
	1		D4456-1	FWD RAINGUTTER, LH
	1		D4456-2	FWD RAINGUTTER, RH
	1		D4456-3	AFT RAINGUTTER, LH
	1		D4456-4	AFT-RAINGUTTER, RH
	2		D4456-5	CENTER RAINGUTTER
		2	D4735-1	SCUFF PLATE
10		10	MS21075L3	NUTPLATE
10		10	MS27039-1-09	SCREW
10		10	NAS1149C0332R	WASHER (or AN960C10L)

Qty -023	Part Number	Description
X	D139-799-023	ANTI-ROTATION BLOCK KIT
5	D4310-1	BLOCK, ANTI-ROTATION
10	MS24665-155	PIN, COTTER

Qty -029	Part Number	Description
X	D139-799-029	HINGED FUEL CAP KIT
1	D4722-041	FUEL CAP HINGE ASSEMBLY
2	AN525-416R10	SCREW
1	CB 200	3.5g ACRYLIC ADHESIVE